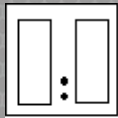


DESCRIPTION

Special FX Candy Colours are ready mixed candy colours that simply need mixing 1:1 with basecoat thinner. Please carry out a test card first to see how many candy coats you require to get the desired effect.



Mix Ratio
100:100

Mix 1:1 with basecoat thinner



Spraying viscosity
16-18 s (DIN4/20°C)



Spraygun tips

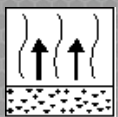
1.2-1.3 mm HVLP: 2/2.2 bar 30/32 psi at the air inlet.

For best results RP or HTE spray guns should be used to apply these colours



Number of coats:

Apply 2/3 coats depending on the type of colour is required. Be aware colour can change depending on application and spray gun.



Flash off time

Between coats: 5-10 min

Before Clearcoat: 10-15 min

GENERAL NOTES

Colour checking: Colour checking is required before the application of the candies as number of coats and spray gun setup can change the colour effect.

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